

HeatSmart Element Replacement Instructions:

Remove filter exposing 3 screws at bottom

Remove those 3 screws plus one screw on each side for a total of 5

Then remove heater from wooden cabinet

Remove 9 sheet metal screws on left side panel

Remove panel

Remove 9 sheet metal screws on right side panel

Remove Panel

Loosen Ceramic terminal block screws that fasten the element wire (both sides)

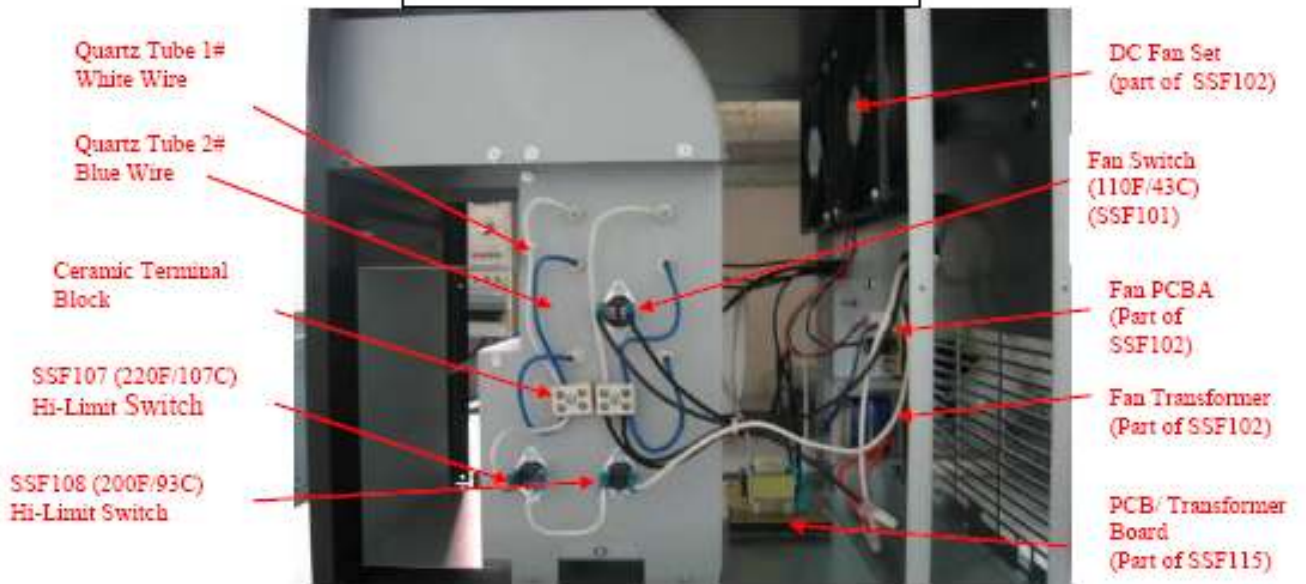
On Side B, loosen the sheet metal screws on each element holding plate (3 sets of 2) Inner Parts View – Side B

Replace element and connect wires at ceramic terminal block (refer to inner parts side A & B for wire location)

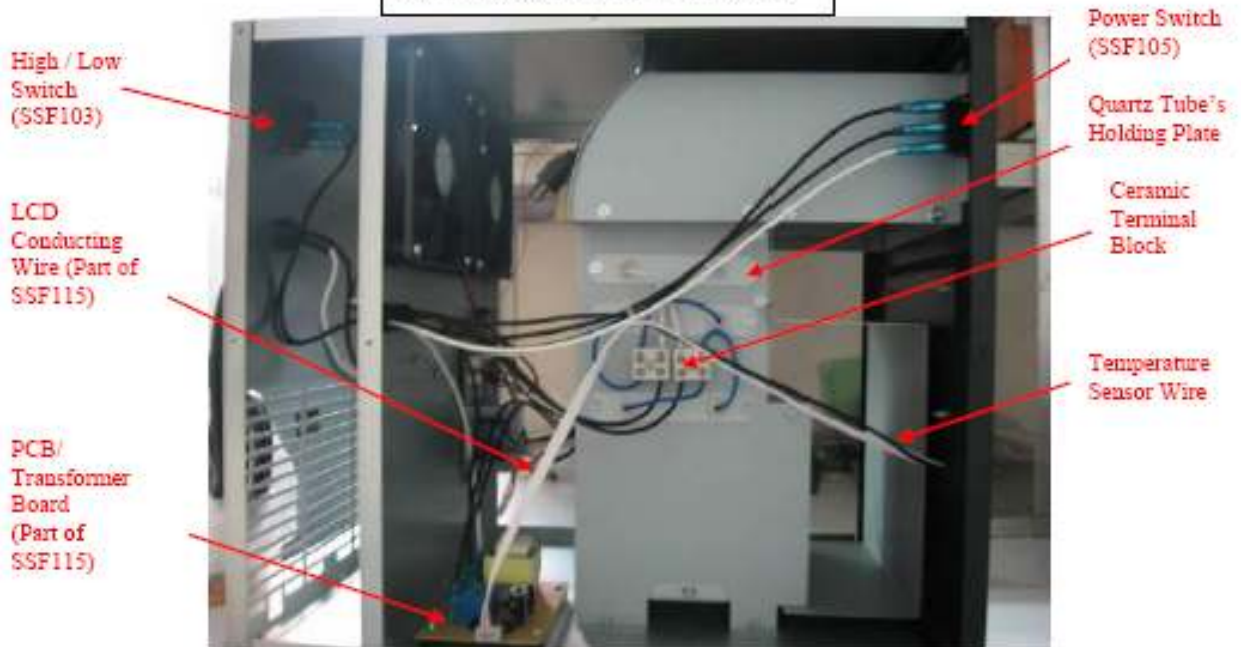
Reverse previous steps to reassemble heater

- Parts Drawing of the Main Frame from Different Sides

Inner Parts View – Side A

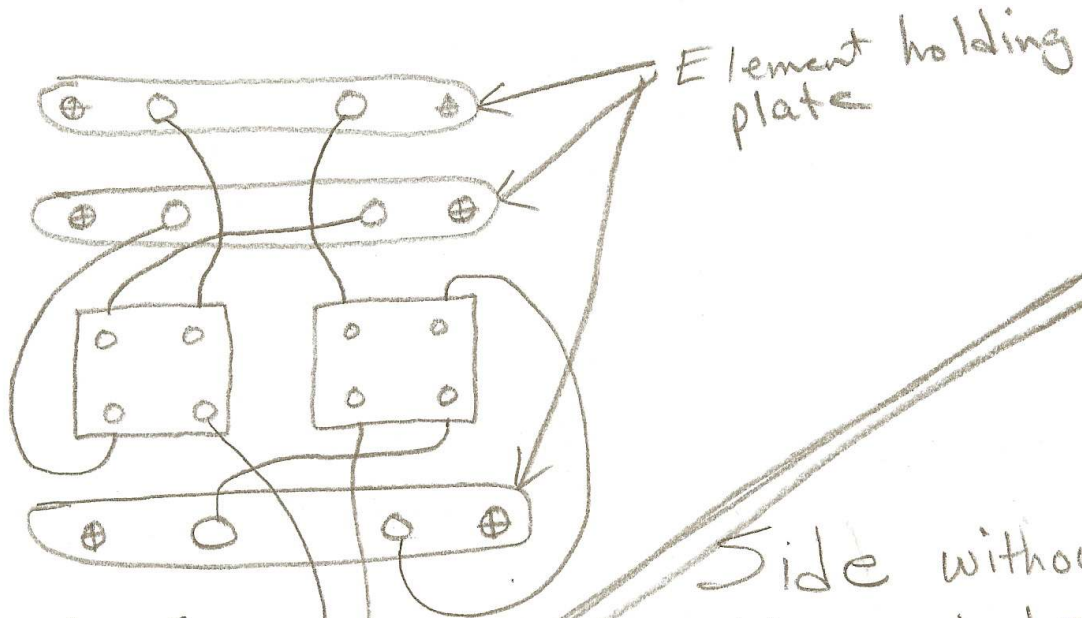


Inner Parts View – Side B



Heating element wiring diagram

Side with holding plate



black wires from high/low switch

Side without holding plate

